

TECHICAL UNIVERSITY OF MOMBASA

Faculty of Engineering & Technology

DEPARTMENT OF BUILDING & CIVIL ENGINEERING

CERTIFICATE IN CIVIL ENGINEERING

EBC 1205: WORKSHOP TECHNOLOGY II

END OF SEMESTER EXAMINATION SERIES: APRIL 2013 TIME ALLOWED: 2 HOURS

Instructions to Candidates:

You should have the following for this examination

- Answer Booklet
- Drawing Instruments
- Scientific Calculator

This paper consists of **FIVE** questions.

Answer any **THREE** questions

Maximum marks for each part of a question are as shown

This paper consists of **THREE** printed pages

Question One

a) Explain any **TEN** causes of accidents in the factory/workshop.

(10 marks)

b) According to Health and Safety at Work Act 1974, the employer is required to provide some working conditions. Explain what the employer should provide according to this Act. (10 marks)

Question Two

a) Explain basic elements in the care of hand cutting tools.

(7 marks)

b) Illustrate the operation of draw filing.

(3 marks)

c) Provide the precautions that you take when carrying out filing operation.

(4 marks)

d) In most cutting operations such as drilling, tapping etc, we use cutting fluids. Explain why cutting fluids are useful. **(6 marks)**

Question Three

a) Describe how a four stroke diesel engine compression ignition operates.

(12 marks)

b) Explain possible reasons for engine not burning fully.

(4 marks)

c) Explain the role of crankshaft in an engine.

(4 marks)

Question Four

a) Hand filing can be separated into TWO distinct operations. Identify them and explain how they are accompanied using suitable files.
 (8 marks)

b) Using suitable sketches, discuss how external threads are made on the bench.

(8 marks) (10 marks)

c) Explain the purpose of the taper on the first tap in cutting of internal threads.

(2 marks)

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Question Five

a) Explain the difference between parallel and series circuits as used in electrical connections.

(6 marks)

- b) Define the following terms and state the units used for their measurement:
 - (i) Electric current
 - (ii) Electromotive force
 - (iii) Potential difference
 - (iv) Resistance

(v) Capacitance

(5 marks)

c)	Determine:	

The equivalent resistance of the circuit (i)

The current passing through the (ii) resistor and 15

(9 marks)