

#### TECHNICAL UNIVERSITY OF MOMBASA

# Faculty of Engineering and Technology Department of Mechanical & Automotive Engineering UNIVERSITY EXAMINATION FOR:

**BSc.** Mechanical Engineering

EMG 2519: Maintenance Engineering & Industrial Safety (Paper 2)

SPECIAL/SUPPLEMENTARY EXAMINATION

SERIES: SEPTEMBER 2018
TIME: 2 HOURS

DATE: Pick Date Sep 2018

# **Instruction to Candidates:**

You should have the following for this examination

- Answer booklet
- Non-Programmable scientific calculator

This paper consists of **FIVE** questions. Attempt question **ONE** and any other **TWO** questions.

Maximum marks for each part of a question are as shown.

Do not write on the question paper.

## **Question ONE**

a) Define maintenance. (2 marks)

b) Discuss 4 critical success factors that can be positively influenced by effective asset maintenance. (6 marks)

c) Briefly discuss the 3 main forms of maintenance. (6 marks)

d) Explain the following terms as used in maintenance engineering: (6 marks)

i. Quality,

ii. Maintenance concept,

iii. Inspection.

## **Question TWO**

a) Define ageing in relation to equipment.	(2 marks)
b) Differentiate deterioration from failure with regard to ageing of equipment.	(4 marks)
c) Briefly discuss 4 factors related to equipment that are affected by deterioration.	(8 marks)
d) Explain the following mechanisms of corrosion:	(6 marks)

- i. General corrosion.
- ii. Localized corrosion.
- iii. Velocity related corrosion attack.

## **Question THREE**

a) Differentiate failure density from hazard rate.

(4 marks)

- b) In relation to MTBM (Mean Time between Maintenance actions) and M (Maintenance Mean down Time), list 4 ways to improve asset availability. (4 marks
- c) With regard to reliability analysis, discuss the 3 main stages of an equipment bathtub curve.

(6 marks)

d) Historically, an equipment has a MTBF = 200 days. To improve 10% its reliability to operate on a 100 days run, what percent should MTBF be improved? (6 marks)

## **Question FOUR**

- a) Outline the 3 basic conditions needed to ensure successful maintenance of assets. (3 marks)
- b) Discuss the concepts behind:

(6 marks)

- i. Failure based maintenance
- ii. Use based maintenance.
- iii. Condition based maintenance.
- c) Briefly discuss 6 rights of an employee with regard to OSHA.

(6 marks)

d) List the 5 different types of inspections that may be undertaken by OSHA agents. (5 marks)

#### **Question FIVE**

a) Discuss the following concepts with regard to accidents prevention:

(6 marks)

- i. Primary prevention,
- ii. Secondary prevention,
- iii. Tertiary prevention.
- b) Outline three important factors that an engineer should be aware of in order to prevent occurrence of accidents resulting from fires and explosions. (3 marks)
- c) With the aid of a well labeled diagram, illustrate the "fire triangle". (6 marks)
- d) Identify 3 types of fires and recommend the types of fire extinguishers that can be used to control them. (5 marks)