

# TECHNICAL UNIVERSITY OF MOMBASA Faculty of Engineering & Technology

DEPARTMENT OF MECHANICAL & AUTOMOTIVE ENGINEERING

#### UNIVERSITY EXAMINATION FOR

THE DEGREE OF BACHELOR OF SCIENCE IN MECHANICAL ENGINEERING (SCHOOL-BASED PROGRAMME)

# EMG 2308 ENGINEERING THERMODYNAMICS III

#### **END OF SEMESTER EXAMINATIONS**

**SERIES:** AUGUST 2017 TIME: 2 HOURS

### **INSTRUCTIONS TO CANDIDATES:**

- 1. You should have **Answer Booklet** for this examination.
- 2. This paper contains **FIVE** questions. Answer **ANY THREE** questions.
- 3. All diagrams should be clearly drawn and labeled.
- 4. This paper consists of **THREE** printed pages and Appendixes.

### **Question 1**

- (a) Prove that for a two-stage reciprocating compressor with complete inter-cooling, the stage pressure ratio equals to the square root of the overall pressure ratio for the required power to be minimum. State clearly any assumptions made. (14 marks)
- (b) A three-stage, single-acting compressor is required to compress 135 m<sup>3</sup> of free air per hour from 1 bar to 64 bar. The mean piston speed is to be 140 m/min. The polytropic index for all compressions is 1.3. Neglect the effect of clearance volume. Calculate:
  - (i) The power needed to run the compressor,
  - (ii) The piston areas.

(6 marks)

# **Question 2**

- (a) Coal has the following analysis on a mass basis: 67.4% carbon, 5.31% hydrogen, 15.11% oxygen, 1.44% nitrogen, 2.36% sulphur and 8.38% non-combustible ash. The coal is burned with 40 percent excess air. Determine,
  - (i) the air–fuel ratio and
  - (ii) the relative molecular weight of the product gas.

(14 marks)

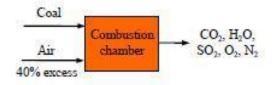


Figure Q(2a)

(b) Determine the lower and higher heating values in kJ/kg of liquid propane (C<sub>3</sub>H<sub>8</sub>) in kJ/kg at 25°C, 1 atm. (6 marks)

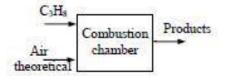


Figure Q(2b)

#### **Question 3**

(a) Derive an expression for the thermal efficiency of an air-standard Otto cycle.

**(10 marks)** 

(b) An ideal Otto cycle has a compression ratio of 8. At the beginning of the compression process air is at 95 kPa and 27°C and 750 kJ/kg of heat is transferred to air during the constant-volume heat addition process. Sketch the cycle on *p-v* and *T-s* diagrams. Taking into account the variation of specific heats with temperature, calculate:

- (i) The pressure and temperature at the end of heat addition process.
  - (ii) The net work output.
  - (iii) The thermal efficiency.
  - (iv) The mean effective pressure (MEP), in kPa.

**(10 marks)** 

# **Question 4**

- (a) Derive an expression for the thermal efficiency of an air-standard Diesel cycle. (10 marks)
- (b) An air standard Diesel cycle has a compression ratio of 16 and a cutoff ratio of 2. At the beginning of the compression process, air is at 95 kPa and 27°C. Sketch the cycle on *p-v* and *T-s* diagrams. Accounting for the variation in specific heats with temperature, calculate:
  - (i) The temperature after the heat addition process.
  - (ii) The thermal efficiency of the cycle.
  - (iii) The mean effective pressure (MEP), in kPa.

**(10 marks)** 

# **Question 5**

(a) Derive an expression for the thermal efficiency of an air-standard Brayton cycle.

(9 marks)

- (b) A simple Brayton cycle using air as a working fluid has a pressure ratio of 10. The minimum and maximum temperatures in the cycle are 290 K and 1100 K. Sketch the cycle on *p-v* and *T-s* diagrams. Assuming an isentropic efficiency of 75 percent for the compressor and 82 percent for the turbine, calculate:
  - (i) The air temperature at the compressor exit.
  - (ii) The back-work ratio.
  - (iii) The thermal efficiency of the cycle.

(11 marks)

TABLE A-26

Enthalpy of formation, Gibbs function of formation, and absolute entropy at 25°C, 1 atm

Substance	Formula	$\overline{h}_f^{\circ}$ kJ/kmol	g <sub>f</sub> ° kJ/kmol	$\overline{s}^{\circ}$ kJ/kmol ⋅ K	
			100000000000000000000000000000000000000	DESCRIPTION DAY	
Carbon	C(s)	0	0	5.74	
Hydrogen	$H_2(g)$	0	0	130.68	
Nitrogen	$N_2(g)$	0	0	191.61	
Oxygen	$O_2(g)$	0	0	205.04	
Carbon monoxide	CO(g)	-110,530	-137,150	197.65	
Carbon dioxide	$CO_2(g)$	-393,520	-394,360	213.80	
Water vapor	$H_2O(g)$	-241,820	-228,590	188.83	
Water	$H_2O(\ell)$	-285,830	-237,180	69.92	
Hydrogen peroxide	$H_2O_2(g)$	-136,310	-105,600	232.63	
Ammonia	$NH_3(g)$	-46,190	-16,590	192.33	
Methane	$CH_4(g)$	-74,850	-50,790	186.16	
Acetylene	$C_2H_2(g)$	+226,730	+209,170	200.85	
Ethylene	$C_2H_4(g)$	+52,280	+68,120	219.83	
Ethane	$C_2H_6(g)$	-84,680	-32,890	229.49	
Propylene	$C_3H_6(g)$	+20,410	+62,720	266.94	
Propane	$C_3H_8(g)$	-103,850	-23,490	269.91	
<i>n</i> -Butane	$C_4H_{10}(g)$	-126,150	-15,710	310.12	
n-Octane	$C_8H_{18}(g)$	-208,450	+16,530	466.73	
n-Octane	$C_8H_{18}(\ell)$	-249,950	+6,610	360.79	

Note: Enthalpy of formation has 2 values: 1. for vapor vapor phase 2. for liquid vapor phase -the different = latent heat of vaporization

TABLE A-27

Properties of some common fuels and hydrocarbons

Fuel (phase)	Formula	Molar mass, kg/kmol	Density, <sup>1</sup> kg/L	Enthalpy of vaporization, <sup>2</sup> kJ/kg	Specific heat, $c_p$ kJ/kg · K	Higher heating value, <sup>3</sup> kJ/kg	Lower heating value, <sup>3</sup> kJ/kg
		12.011	2		0.708	32,800	32,800
Carbon (s)	C	2.016	_	-	14.4	141,800	120,000
Hydrogen (g)	H <sub>2</sub>	28.013	_		1.05	10,100	10,100
Carbon monoxide (g)	CO	16.043		509	2.20	55,530	50,050
Methane (g)	CH <sub>4</sub>	32.042	0.790	1168	2.53	22,660	19,920
Methanol (ℓ)	CH <sub>4</sub> O	26.038	_		1.69	49,970	48,280
Acetylene (g)	C <sub>2</sub> H <sub>2</sub>	30.070	_	172	1.75	51,900	47,520
Ethane (g)	C <sub>2</sub> H <sub>6</sub>	46.069	0.790	919	2.44	29,670	26,810
Ethanol ( $\ell$ )	C <sub>2</sub> H <sub>6</sub> O	44.097	0.500	335	2.77	50,330	46,340
Propane (ℓ)	C <sub>3</sub> H <sub>8</sub>	58.123	0.579	362	2.42	49,150	45,370
Butane (ℓ)	C <sub>4</sub> H <sub>10</sub>	70.134	0.641	363	2.20	47,760	44,630
1-Pentene (ℓ)	C <sub>5</sub> H <sub>10</sub>	72.150	0.626	-	2.32	48,570	44,910
Isopentane (ℓ)	C <sub>5</sub> H <sub>12</sub>	78.114	0.877	433	1.72	41,800	40,100
Benzene (ℓ)	C <sub>6</sub> H <sub>6</sub>	84.161	0.673	392	1.84	47,500	44,400
Hexene (ℓ)	C <sub>6</sub> H <sub>12</sub>	86.177	0.660	366	2.27	48,310	44,740
Hexane (ℓ)	C <sub>6</sub> H <sub>14</sub>	92.141	0.867	412	1.71	42,400	40,500
Toluene (ℓ)	C <sub>7</sub> H <sub>8</sub>	100.204	0.684	365	2.24	48,100	44,600
Heptane (ℓ)	C <sub>7</sub> H <sub>16</sub>	114.231	0.703	363	2.23	47,890	44,430
Octane (ℓ)	C <sub>8</sub> H <sub>18</sub>	142.285	0.730	361	2.21	47,640	44,240
Decane (ℓ)	C <sub>10</sub> H <sub>22</sub>	100-110	0.72-0.78	350	2.4	47,300	44,000
Gasoline $(\ell)$	C <sub>n</sub> H <sub>1.87n</sub>	170	0.78-0.84	270	2.2	46,100	43,200
Light diesel (ℓ)	C <sub>n</sub> H <sub>1.8n</sub>	200	0.82-0.88	230	1.9	45,500	42,800
Heavy diesel ( $\ell$ ) Natural gas ( $g$ )	$C_n H_{1.7n}$ $C_n H_{3.8n} N_{0.1n}$	18	_	-	2	50,000	45,000

<sup>&</sup>lt;sup>1</sup>At 1 atm and 20°C.

 $<sup>^2\</sup>mathrm{At}~25^{\circ}\mathrm{C}$  for liquid fuels, and 1 atm and normal boiling temperature for gaseous fuels.

<sup>3</sup>At 25°C. Multiply by molar mass to obtain heating values in kJ/kmol.

#### Ideal gas properties of air

TABLE A-17 Ideal-gas properties of air h и so kJ/kg kJ/kg K Ρ, kJ/kg·K K kJ/kg kJ/kg kJ/kg·K 200 199.97 0.3363 142.56 1707.0 580 1.29559 586.04 14.38 419.55 115.7 2.37348 210 209.97 0.3987 149.69 1512.0 1.34444 590 596.52 15.31 427.15 110.6 2.39140 220 219.97 0.4690 156.82 1346.0 1.39105 600 607.02 16.28 434.78 105.8 2.40902 230.02 230 0.5477 164.00 1205.0 1.43557 610 617.53 17.30 442.42 101.2 2.42644 240 240.02 0.6355 171.13 1084.0 1.47824 620 628.07 18.36 450.09 96.92 2.44356 250 250.05 178.28 0.7329 979.0 1.51917 630 638.63 19.84 457.78 92.84 2.46048 649.22 260 260.09 0.8405 185.45 887.8 1.55848 640 465.50 20.64 88.99 2.47716 270 270.11 0.9590 192.60 0.808 1.59634 650 659.84 21.86 473.25 85.34 2.49364 280 1.0889 280.13 199.75 738.0 1.63279 660 670.47 23.13 481.01 81.89 2.50985 285 285.14 1.1584 203.33 706.1 1.65055 670 681.14 24.46 488.81 78.61 2.52589 290.16 290 206.91 1.2311 1.66802 680 676.1 691.82 25.85 496.62 75.50 2.54175 295.17 295 1.3068 210.49 647.9 1.68515 690 702.52 27 29 504.45 72.56 2.55731 1.3543 298 298.18 212.64 631.9 1.69528 700 713.27 512.33 28.80 69.76 2.57277 300 300.19 1.3860 214.07 621.2 1.70203 710 724.04 520.23 30.38 67.07 2.58810 305 305.22 1.4686 217.67 596.0 1.71865 734.82 720 32.02 528.14 64.53 2.60319 310 310.24 1.5546 221.25 572.3 1.73498 730 745.62 33.72 536.07 62.13 2.61803 315 315.27 1.6442 224.85 549.8 1.75106 740 756.44 35.50 544.02 59.82 2.63280 320 320.29 1.7375 228.42 528.6 1.76690 750 767.29 37.35 551.99 57.63 2.64737 325 325.31 1.8345 232.02 508.4 1.78249 760 778 18 39 27 560.01 55.54 2.66176 330 330.34 1.9352 235.61 489.4 1.79783 780 800.03 43.35 576.12 51.64 2.69013 340 340.42 2.149 242.82 454.1 1.82790 800 821.95 47.75 592.30 48.08 2.71787 350.49 350 52.59 608.59 2.379 250.02 422.2 1.85708 820 843.98 44.84 2.74504 360 360.58 2.626 257.24 57.60 393.4 1.88543 840 866.08 624.95 41.85 2.77170 370 370.67 2.892 264.46 367.2 1.91313 860 888.27 63.09 641.40 39.12 2.79783 380 380.77 3.176 271.69 343.4 1.94001 880 910.56 68.98 657.95 36.61 2.82344 390 390.88 3.481 278.93 321.5 1.96633 900 932.93 75.29 674.58 34 31 2.84856 400 400.98 3.806 286.16 301.6 1.99194 920 955.38 82.05 691.28 32.18 2.87324 410 411.12 4.153 293.43 283.3 2.01699 940 977.92 89.28 708.08 30.22 2.89748 420 421.26 4.522 300.69 2.04142 960 1000.55 97.00 266.6 725.02 28.40 2.92128 430 431.43 4.915 307.99 251.1 2.06533 980 1023.25 105.2 741.98 26.73 2.94468 440 441.61 5.332 315.30 236.8 2.08870 1000 1046.04 114.0 758.94 25.17 2.96770 450 451.80 5.775 322.62 2.11161 1068.89 223.6 1020 123.4 776.10 23.72 2.99034 462.02 6.245 460 329.97 211.4 2.13407 1040 1091.85 133.3 793.36 23.29 3.01260 470 472.24 6.742 337.32 200.1 2.15604 1060 1114.86 143.9 810.62 21.14 3.03449 480 482.49 7.268 344.70 189.5 2.17760 1080 1137.89 155.2 827.88 19.98 3.05608 490 492.74 7.824 352.08 179.7 2.19876 1100 1161.07 167.1 845.33 18.896 3.07732 500 503.02 8.411 359.49 170.6 2.21952 1120 1184.28 179.7 17.886 862.79 3.09825 2.23993 510 513.32 9.031 366.92 162.1 1140 1207.57 193.1 880.35 16.946 3.11883 154.1 520 523 63 9.684 1230.92 207.2 374.36 2.25997 1160 897.91 16.064 3.13916 530 533.98 10.37 381.84 146.7 2.27967 1180 1254.34 222.2 915.57 15.241 3.15916 544.35 540 11.10 389.34 139.7 2.29906 1200 1277.79 238.0 933.33 14.470 3.17888 550 555.74 11.86 396.86 133.1 2.31809 1220 1301.31 254.7 951.09 13.747 3.19834 560 565.17 12.66 404.42 127.0 2.33685 1240 1324.93 272.3 968.95 13.069 3.21751 570 575.59 13.50 411.97 121 2 2 35531

TABLE A-17
Ideal-gas properties of air (Concluded)

<i>T</i> K	<i>h</i> kJ/kg	P,	и kJ/kg	$V_r$	s° kJ/kg∙K	T K	h kJ/kg	Р,	и kJ/kg	V <sub>r</sub>	s° kJ/kg-K
1260	1348.55	290.8	986.90	12.435	3.23638	1600	1757.57	791.2	1298.30	5.804	3.52364
1280	1372.24	310.4	1004.76	11.835	3.25510	1620	1782.00	834.1	1316.96	5.574	3.53879
1300	1395.97	330.9	1022.82	11.275	3.27345	1640	1806.46	878.9	1335.72	5.355	3.55381
1320	1419.76	352.5	1040.88	10.747	3.29160	1660	1830.96	925.6	1354.48	5.147	3.56867
1340	1443.60	375.3	1058.94	10.247	3.30959	1680	1855.50	974.2	1373.24	4.949	3.58335
1360	1467.49	399.1	1077.10	9.780	3.32724	1700	1880.1	1025	1392.7	4.761	3.5979
1380	1491.44	424.2	1095.26	9.337	3.34474	1750	1941.6	1161	1439.8	4.328	3.6336
1400	1515.42	450.5	1113.52	8.919	3.36200	1800	2003.3	1310	1487.2	3.994	3.6684
1420	1539.44	478.0	1131.77	8.526	3.37901	1850	2065.3	1475	1534.9	3.601	3.7023
1440	1563.51	506.9	1150.13	8.153	3.39586	1900	2127.4	1655	1582.6	3.295	3.7354
1460	1587.63	537.1	1168.49	7.801	3.41247	1950	2189.7	1852	1630.6	3.022	3.7677
1480	1611.79	568.8	1186.95	7.468	3.42892	2000	2252.1	2068	1678.7	2.776	3.7994
1500	1635.97	601.9	1205.41	7.152	3.44516	2050	2314.6	2303	1726.8	2.555	3.8303
1520	1660.23	636.5	1223.87	6.854	3.46120	2100	2377.7	2559	1775.3	2.356	3.8605
1540	1684.51	672.8	1242.43	6.569	3.47712	2150	2440.3	2837	1823.8	2.175	3.8901
1560	1708.82	710.5	1260.99	6.301	3.49276	2200	2503.2	3138	1872.4	2.012	3.9191
1580	1733.17	750.0	1279.65	6.046	3.50829	2250	2566.4	3464	1921.3	1.864	3.9474

Note: The properties  $P_r$  (relative pressure) and  $v_r$  (relative specific volume) are dimensionless quantities used in the analysis of isentropic processes, and should not be confused with the properties pressure and specific volume.

Source: Kenneth Wark, Thermodynamics, 4th ed. (New York: McGraw-Hill, 1983), pp. 785–86, table A–5. Originally published in J. H. Keenan and J. Kaye, Gas Tables (New York: John Wiley & Sons, 1948).