

**TECHNICAL UNIVERSITY OF MOMBASA** 

# DEPARTMENT OF MECHANICAL AND AUTOMOTIVE ENGINEERING

# UNIVERSITY EXAMINATION

## FOR

## DIPLOMA IN MECHANICAL ENGINEERING

## **EME 1131: MATERIALS AND PROCESSES**

# END OF SEMESTER EXAMINATION

## **SERIES: APRIL**

# **TIME: 2HOURS**

# DATE: APRIL 2016

#### **Instructions to candidates**

You should have the following for this examination

- Answer booklet, examination pass and student ID
- This paper consist of five questions
- Attempt any three questions
- All questions carry equal marks
- Do not write on the question paper.

### **QUESTION ONE**

a) i. Describe the **four** main classifications groupings of engineering materials and give **two** examples of each type.

ii. State any two general properties for each main classification given in (a) above

(12marks)

- b) State **four** chief iron ores and describe the term "gauge" (3marks)
- c) Explain the function of the blast furnace and the function of the **four** additional charging materials into the blast furnace. (5marks)

#### **QUESTION TWO**

- a) i. Define ferrous metals and give two example of such a classification. (3marks)
- b) i. Define non-ferrous metals and state any two common examples such a classification.

ii. Explain one distinct property for each of the metals stated in (a) and (b) above

(7marks)

- c) i. With the aid of a line diagram illustrate the production of iron and steel by the blast furnace. (6marks)
- d) i. Differentiate clearly between the "wet" and "dry" production process of copper.ii. State any FOUR common forms of supply for non-ferrous metals. (4marks)

#### **QUESTION THREE**

- a) i. Define the term alloy and state **four** purposes of alloying metal.
  ii. State any **four** common alloying elements to metals (**6marks**)
- b) i. Define the term plastics and differentiate between the two groups of plastics.ii. State **three** main properties and **three** applications of such plastics.

(8marks)

c) Discuss elastomers stating six principles and six applications of all plastics.

(6marks)

### **QUESTION FOUR**

**a**) i. Describe the process of forgework and name any **four** common forging tools and equipment's.

ii. Explain the "upsetting or jumping up" and the "fullering" process. (10marks)

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b) i. Define the heat treatment process of metals and state the main purpose of heat treatment.

ii. Describe a thermocouple and use a labelled sketch to illustrate its construction.

(10marks)

## **QUESTION FIVE**

a) i. Define the mechanical properties of materials and give any Four examples.
ii. Clearly differentiate between "stress" and "strain" in terms of strength of materials.

(8marks)

- b) Clearly differentiate between (NDT) nondestructive and (DT) destructive testing giving **two** examples for each method. (6marks)
- c) i. Describe corrosion of metals and state any **two** major factors that govern the rate of corrosion

ii. State **two** mechanisms of corrosion and any **two** methods of corrosion protection. (8marks)